

SECTION 1: Identification

1.1. Identification

Product form : Mixture
 Product name : Condor MT-4i
 CAS-No. : Mixture
 Product code : 6910
 Other means of identification : Resin Bonded Magnesia-Carbon Brick

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Refractory Brick
 Recommended use : Industrial use

1.3. Supplier

RHI Magnesita
 One Robinson Plaza, Suite 300
 6600 Steubenville Pike
 Pittsburgh, PA, 15205
 United States
 T 412-494-4491
Resco_SDS.TDS@rhimagnesita.com - WWW.RescoProducts.com

1.4. Emergency telephone number

Emergency number : EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300
 Outside USA & Canada +1 703-741-5970

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification
 Skin corrosion/irritation Category 2 H315 Causes skin irritation
 Serious eye damage/eye irritation Category 2B H320 Causes eye irritation
 Specific target organ toxicity – Single exposure, Category 3, H335 May cause respiratory irritation
 Respiratory tract irritation
 Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning
 Hazard statements (GHS US) : H315 - Causes skin irritation
 H320 - Causes eye irritation
 H335 - May cause respiratory irritation
 Precautionary statements (GHS US) : P280 - Wear eye protection, protective gloves, Safety shoes.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Magnesium Oxide	CAS-No.: 1309-48-4	75 – 95	Not classified
graphite	CAS-No.: 7782-42-5	10 – 20	Not classified
Phenolic Resin	CAS-No.: 108-95-2	1 – 5	Not classified
Aluminum - metal powder	CAS-No.: 7429-90-5	1 – 5	Not classified

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice.

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First-aid measures after inhalation	: Dust when sawing or tear out. Remove the victim into fresh air.
First-aid measures after skin contact	: Gently wash with plenty of soap and water.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion	: Rinse mouth with water. Do not induce vomiting.

4.2. Most important symptoms and effects (acute and delayed)

Most Important Symptoms/Effects : No additional information available.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media : No unsuitable extinguishing media known.

5.2. Specific hazards arising from the chemical

Fire hazard : Not flammable. Do not breathe fumes from fires or vapors from decomposition.
Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Exercise caution when fighting any chemical fire.
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus.
Other information : Product will not burn, but does contain small quantities of chemicals which can generate toxic and/or irritating vapors when initially heated. Under fire conditions hazardous combustion products such as carbon monoxide may be generated. The phenolic resin binder may undergo incomplete combustion when temperature is applied to this product. The intent of this note is as follows: (1) to apprise the customer/user of the potential for incomplete combustion, and (2) to advise that the chemical compounds produced by incomplete combustion by poor air handling practices may exceed TLV's for specific air contaminants. The specific chemical compounds which may be produced include but are not limited to: carbon monoxide, formaldehyde, phenol, alcohols, glycols, and other solvents.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment : Safety glasses. Protective gloves. Safety shoes.
Emergency procedures : Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.
Emergency procedures : Collect spillage. On land, sweep or shovel into suitable containers.

6.2. Environmental precautions

No additional information available

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.
Methods for cleaning up : Mechanically recover the product.

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Avoid contact with skin and eyes.
Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store this product in a dry location where it can be protected from the elements.
Incompatible products : Strong acids.
Incompatible materials : Oxidizing agents and strong acids.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Magnesium Oxide (1309-48-4)

USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA	10 mg/m ³ inhalable dust
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Magnesium Oxide (1309-48-4)

USA - OSHA - Occupational Exposure Limits

OSHA PEL TWA 10 mg/m³ respirable dust

graphite (7782-42-5)

USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA 2 mg/m³ (Respirable fraction)

Aluminum - metal powder (7429-90-5)

USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA 1 mg/m³ (Respirable fraction)

8.2. Appropriate engineering controls

Appropriate engineering controls : Dust when sawing or tear out. Provide adequate ventilation to minimize dust concentrations.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Wear protective gloves.

Eye protection:

Chemical goggles or safety glasses

Skin and body protection:

Safety shoes

Respiratory protection:

Dust when sawing or tear out. Wear appropriate mask

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Appearance	: Solid in various shapes.
Color	: Black
Odor	: Resin Odor
Odor threshold	: No data available
pH	: No data available
Melting point	: > 2800 °F
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: ≈ 2.9
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available

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10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

Strong acids.

10.6. Hazardous decomposition products

The phenolic resin binder may undergo incomplete combustion when temperature is applied to this product. The intent of this note is as follows: (1) to apprise the customer/user of the potential for incomplete combustion, and (2) to advise that the chemical compounds produced by incomplete combustion by poor air handling practices may exceed TLV's for specific air contaminants. The specific chemical compounds which may be produced include but are not limited to: carbon monoxide, formaldehyde, phenol, alcohols, glycols, and other solvents.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Magnesium Oxide (1309-48-4)

LD50 oral rat > 5000 mg/kg (Rat, Literature study, Oral)

LD50 dermal rabbit > 2000 mg/kg body weight (Rabbit, Literature study, Dermal)

graphite (7782-42-5)

LD50 oral rat > 2000 mg/kg (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral)

LC50 Inhalation - Rat > 2000 mg/m³ air (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, Inhalation (dust))

Skin corrosion/irritation : Causes skin irritation.

Magnesium Oxide (1309-48-4)

pH 11 (10 %)

graphite (7782-42-5)

pH 7 (1.3 %)

Serious eye damage/irritation : Causes eye irritation.

Magnesium Oxide (1309-48-4)

pH 11 (10 %)

graphite (7782-42-5)

pH 7 (1.3 %)

Respiratory or skin sensitization : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Phenolic Resin (108-95-2)

IARC group 3 - Not classifiable

Reproductive toxicity : Not classified

STOT-single exposure : May cause respiratory irritation.

STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

Viscosity, kinematic : No data available

Magnesium Oxide (1309-48-4)

Viscosity, kinematic Not applicable (solid)

Most Important Symptoms/Effects : No additional information available.

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SECTION 12: Ecological information

12.1. Toxicity

graphite (7782-42-5)	
LC50 - Fish [1]	> 100 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Danio rerio, Static system, Fresh water, Experimental value, Lethal)
EC50 - Crustacea [1]	> 100 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Behaviour)
EC50 72h - Algae [1]	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Growth rate)
EC50 72h - Algae [2]	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Cell numbers)

12.2. Persistence and degradability

Condor MT-4i (Mixture)	
Persistence and degradability	Rapidly degradable

Magnesium Oxide (1309-48-4)	
Persistence and degradability	Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable

graphite (7782-42-5)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

Phenolic Resin (108-95-2)	
Persistence and degradability	Rapidly degradable

Aluminum - metal powder (7429-90-5)	
Persistence and degradability	Biodegradability in soil: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

12.3. Bioaccumulative potential

Magnesium Oxide (1309-48-4)	
Bioaccumulative potential	No bioaccumulation data available.

graphite (7782-42-5)	
Bioaccumulative potential	Not bioaccumulative.

Aluminum - metal powder (7429-90-5)	
Bioaccumulative potential	No test data of component(s) available.

12.4. Mobility in soil

Magnesium Oxide (1309-48-4)	
Surface tension	No data available in the literature
Ecology - soil	No data available.

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Aluminum - metal powder (7429-90-5)

Ecology - soil	Contains component(s) that adsorb(s) into the soil.
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12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

SECTION 15: Regulatory information

15.1. US Federal regulations

Condor MT-4i (Mixture)

Note	This information must be included in all SDS's that are copied and distributed for this material.
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All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, except for:

Aluminum - metal powder	CAS-No. 7429-90-5	1 – 5%
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Phenolic Resin (108-95-2)

Subject to reporting requirements of United States SARA Section 313
Listed on EPA Hazardous Air Pollutant (HAPS)

CERCLA RQ	1000 lb
RQ (Reportable quantity, section 304 of EPA's List of Lists)	1000 lb
SARA Section 302 Threshold Planning Quantity (TPQ)	10000 lb 500lb if the substance is solid in powder form with particle size less than 100 microns, or is in solution or molten form

Aluminum - metal powder (7429-90-5)

Note	This information must be included in all SDS's that are copied and distributed for this material.
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15.2. International regulations

CANADA

Magnesium Oxide (1309-48-4)

Listed on the Canadian DSL (Domestic Substances List)

graphite (7782-42-5)

Listed on the Canadian DSL (Domestic Substances List)

Phenolic Resin (108-95-2)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

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National regulations

No additional information available

15.3. US State regulations

Component	State or local regulations
Magnesium Oxide (1309-48-4)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Graphite (7782-42-5)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Phenolic Resin (108-95-2)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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Revision date

: 4/22/2025

Other information

: Report language name. English. In the event of any conflict between English and other language versions, the English version shall prevail.

Full text of hazard classes and H-statements	
H315	Causes skin irritation
H320	Causes eye irritation
H335	May cause respiratory irritation

Safety Data Sheet (SDS), USA

This information and recommendations set forth herein are taken from sources believed to be accurate as of the date herein, however, RHI Magnesita Inc. makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.