

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 3/15/2015 Revision date: 2/4/2025 Supersedes: 2/28/2022

SECTION 1: Identification			
1.1. Identification			
Product form Product name CAS-No. Product code	Mixture Vibrocast 3000 Mixture 0383		
Other means of identification	Alumina-Silicate Cement Bonded Castable		
1.2. Recommended use and restrictions on			
Use of the substance/mixture Recommended use	Refractory Industrial use		
1.3. Supplier			
RHI Magnesita One Robinson Plaza, Suite 300 6600 Steubenville Pike Pittsburgh, PA, 15205 United States T 412-494-4491 SDS@RescoProducts.com - WWW.RescoProducts.co 1.4. Emergency telephone number	<u>n</u>		
Emergency number	EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300 Outside USA & Canada +1 703-741-5970		
SECTION 2: Hazard(s) identification			
2.1. Classification of the substance or mixtu			
GHS-US classification Skin corrosion/irritation, Category 2 Serious eye damage/eye irritation, Category 2B Carcinogenicity, Category 1A Full text of H-statements: see section 16	H315Causes skin irritation.H320Causes eye irritationH350May cause cancer (Inhalation).		
2.2. GHS Label elements, including precaut	nary statements		
GHS US labelling Hazard pictograms (GHS US)			
Signal word (GHS US) Hazard statements (GHS US) Precautionary statements (GHS US)	atements (GHS US) : H315 - Causes skin irritation. H320 - Causes eye irritation H350 - May cause cancer (Inhalation).		
2.3. Other hazards which do not result in cla	sification		
No additional information available			
2.4. Unknown acute toxicity (GHS US)			
No additional information available			
SECTION 3: Composition/information o	ingredients		
3.1. Substances			
Not applicable			
3.2. Mixtures			
Name	Product identifier % GHS-US classific	ation	
cristobalite	CAS-No.: 14464-46-1 10 – 20 Carc. 1A, H350		
Calcium Aluminate Cement	CAS-No.: 65997-16-2 5 – 10 Skin Irrit. 2, H315		
	Eye Irrit. 2B, H320		
quartz	CAS-No.: 14808-60-7 1 – 5 Carc. 1A, H350		

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 4: First-aid measures	
4.1. Description of first aid measures	
First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice
First-aid measures after inhalation	(show the label where possible).Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Gently wash with plenty of soap and water.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present
First-aid measures after ingestion	and easy to do. Continue rinsing. : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.
4.2. Most important symptoms and effects (
Potential adverse human health effects and	: Danger of serious damage to health by prolonged exposure through inhalation.
symptoms	
Symptoms/effects after inhalation	: Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes eye irritation.
4.3. Immediate medical attention and specia	al treatment, if necessary
No additional information available	
SECTION 5: Fire-fighting measures	
5.1. Suitable (and unsuitable) extinguishing	nedia
Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: In case of fire, all extinguishing media allowed.
5.2. Specific hazards arising from the chem	
Fire hazard	: Not flammable.
5.3. Special protective equipment and preca	· · · · · · · · · · · · · · · · · · ·
Firefighting instructions Protection during firefighting	 Fight fire with normal precautions from a reasonable distance. Do not enter fire area without proper protective equipment, including respiratory protection.
SECTION 6: Accidental release measur	
6.1. Personal precautions, protective equip	ment and emergency procedures
6.1.1. For non-emergency personnel Emergency procedures	: Do not breathe dust. Avoid contact with skin and eyes.
6.1.2. For emergency responders	. Do not breathe dust. Avoid contact with skin and eyes.
Protective equipment	: Equip cleanup crew with proper protection.
Emergency procedures	: Ventilate area. On land, sweep or shovel into suitable containers.
6.2. Environmental precautions	
Prevent entry to sewers and public waters.	
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a	and cleaning up
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up	
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections	and cleaning up : On land, sweep or shovel into suitable containers. Minimise generation of dust.
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections See Section 8. Exposure controls and personal prote	and cleaning up : On land, sweep or shovel into suitable containers. Minimise generation of dust.
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections See Section 8. Exposure controls and personal prote SECTION 7: Handling and storage	and cleaning up : On land, sweep or shovel into suitable containers. Minimise generation of dust.
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections See Section 8. Exposure controls and personal protections SECTION 7: Handling and storage 7.1. Precautions for safe handling	and cleaning up : On land, sweep or shovel into suitable containers. Minimise generation of dust. ection.
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections See Section 8. Exposure controls and personal prote SECTION 7: Handling and storage	and cleaning up : On land, sweep or shovel into suitable containers. Minimise generation of dust. ection. : Do not handle until all safety precautions have been read and understood. Avoid raising dust.
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections See Section 8. Exposure controls and personal prote SECTION 7: Handling and storage 7.1. Precautions for safe handling	 and cleaning up : On land, sweep or shovel into suitable containers. Minimise generation of dust. ection. : Do not handle until all safety precautions have been read and understood. Avoid raising dust. Avoid contact with skin and eyes. Do not breathe dust. : Wash hands and other exposed areas with mild soap and water before eating, drinking or
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections See Section 8. Exposure controls and personal prote SECTION 7: Handling and storage 7.1. Precautions for safe handling Precautions for safe handling Hygiene measures	 and cleaning up : On land, sweep or shovel into suitable containers. Minimise generation of dust. ection. : Do not handle until all safety precautions have been read and understood. Avoid raising dust. Avoid contact with skin and eyes. Do not breathe dust. : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections See Section 8. Exposure controls and personal protections SECTION 7: Handling and storage 7.1. Precautions for safe handling Precautions for safe handling Hygiene measures 7.2. Conditions for safe storage, including a	 and cleaning up On land, sweep or shovel into suitable containers. Minimise generation of dust. ection. Do not handle until all safety precautions have been read and understood. Avoid raising dust. Avoid contact with skin and eyes. Do not breathe dust. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections See Section 8. Exposure controls and personal protections SECTION 7: Handling and storage 7.1. Precautions for safe handling Precautions for safe handling Hygiene measures 7.2. Conditions for safe storage, including a Storage conditions	 and cleaning up On land, sweep or shovel into suitable containers. Minimise generation of dust. ection. Do not handle until all safety precautions have been read and understood. Avoid raising dust. Avoid contact with skin and eyes. Do not breathe dust. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. any incompatibilities Store this product in a dry location where it can be protected from the elements.
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections See Section 8. Exposure controls and personal protections SECTION 7: Handling and storage 7.1. Precautions for safe handling Precautions for safe storage, including a Storage conditions Incompatible products	 and cleaning up On land, sweep or shovel into suitable containers. Minimise generation of dust. action. Do not handle until all safety precautions have been read and understood. Avoid raising dust. Avoid contact with skin and eyes. Do not breathe dust. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. any incompatibilities Store this product in a dry location where it can be protected from the elements. Strong bases. Strong acids.
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections See Section 8. Exposure controls and personal protections SECTION 7: Handling and storage 7.1. Precautions for safe handling Precautions for safe handling Hygiene measures 7.2. Conditions for safe storage, including a Storage conditions	 and cleaning up On land, sweep or shovel into suitable containers. Minimise generation of dust. action. Do not handle until all safety precautions have been read and understood. Avoid raising dust. Avoid contact with skin and eyes. Do not breathe dust. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. any incompatibilities Store this product in a dry location where it can be protected from the elements. Strong bases. Strong acids.
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections See Section 8. Exposure controls and personal protections SECTION 7: Handling and storage 7.1. Precautions for safe handling Precautions for safe storage, including a Storage conditions Incompatible products	 and cleaning up On land, sweep or shovel into suitable containers. Minimise generation of dust. action. Do not handle until all safety precautions have been read and understood. Avoid raising dust. Avoid contact with skin and eyes. Do not breathe dust. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. any incompatibilities Store this product in a dry location where it can be protected from the elements. Strong bases. Strong acids.
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections See Section 8. Exposure controls and personal protections SECTION 7: Handling and storage 7.1. Precautions for safe handling Precautions for safe handling Hygiene measures 7.2. Conditions for safe storage, including a Storage conditions Incompatible products SECTION 8: Exposure controls/persona 8.1. Control parameters cristobalite (14464-46-1)	 and cleaning up On land, sweep or shovel into suitable containers. Minimise generation of dust. action. Do not handle until all safety precautions have been read and understood. Avoid raising dust. Avoid contact with skin and eyes. Do not breathe dust. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. any incompatibilities Store this product in a dry location where it can be protected from the elements. Strong bases. Strong acids.
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections See Section 8. Exposure controls and personal prote SECTION 7: Handling and storage 7.1. Precautions for safe handling Precautions for safe storage, including a Storage conditions Incompatible products SECTION 8: Exposure controls/persona 8.1. Control parameters cristobalite (14464-46-1) USA - ACGIH - Occupational Exposure Limits	 and cleaning up On land, sweep or shovel into suitable containers. Minimise generation of dust. ection. Do not handle until all safety precautions have been read and understood. Avoid raising dust. Avoid contact with skin and eyes. Do not breathe dust. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. any incompatibilities Store this product in a dry location where it can be protected from the elements. Strong bases. Strong acids.
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections See Section 8. Exposure controls and personal protections SECTION 7: Handling and storage 7.1. Precautions for safe handling Precautions for safe storage, including a Storage conditions Incompatible products SECTION 8: Exposure controls/persona 8.1. Control parameters cristobalite (14464-46-1) USA - ACGIH - Occupational Exposure Limits	 and cleaning up On land, sweep or shovel into suitable containers. Minimise generation of dust. action. Do not handle until all safety precautions have been read and understood. Avoid raising dust. Avoid contact with skin and eyes. Do not breathe dust. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. any incompatibilities Store this product in a dry location where it can be protected from the elements. Strong bases. Strong acids.
Prevent entry to sewers and public waters. 6.3. Methods and material for containment a Methods for cleaning up 6.4. Reference to other sections See Section 8. Exposure controls and personal prote SECTION 7: Handling and storage 7.1. Precautions for safe handling Precautions for safe storage, including a Storage conditions Incompatible products SECTION 8: Exposure controls/persona 8.1. Control parameters cristobalite (14464-46-1) USA - ACGIH - Occupational Exposure Limits	 and cleaning up On land, sweep or shovel into suitable containers. Minimise generation of dust. ection. Do not handle until all safety precautions have been read and understood. Avoid raising dust. Avoid contact with skin and eyes. Do not breathe dust. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. any incompatibilities Store this product in a dry location where it can be protected from the elements. Strong bases. Strong acids.

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

quartz (14808-60-7)	
USA - ACGIH - Occupational Exposure Limits	
ACGIH OEL TWA	0.025 mg/m ³ (Silica-Crystalline Quartz; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value; Respirable fraction)
USA - OSHA - Occupational Exposure Limits	
Local name	Silica, crystalline quartz, respirable dust
OSHA PEL TWA	0.05 mg/m ³ respirable dust
Remark (OSHA)	(3) See Table Z-3.
8.2. Appropriate engineering controls	
Appropriate engineering controls	: Provide adequate ventilation to minimize dust concentrations.
8.3. Individual protection measures/Perso	nal protective equipment
Personal protective equipment: Avoid all unnecessary exposure.	
Hand protection:	
Wear protective gloves.	
Eye protection:	
Chemical goggles or safety glasses	
Skin and body protection:	
Wear suitable protective clothing	
Respiratory protection:	
Wear appropriate mask	
Other information: Do not eat, drink or smoke during use.	
SECTION 9: Physical and chemical pro	operties
9.1. Information on basic physical and che	emical properties
Physical state	: Solid
Appearance	: Granular mixture.
Colour	: Grey
Odour Odour throohold	: earthy
Odour threshold pH	: No data available : ≈ 10.5
pH solution concentration	: 10%
Melting point	: > 3000 °F
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Not flammable.
Vapour pressure	: No data available
Relative vapour density at 20°C	No data available
Relative density Solubility	: ≈ 2.2 : Slightly soluble.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: Not Applicable
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
9.2. Other information	
No additional information available	
SECTION 10: Stability and reactivity	
10.1. Reactivity Hydraulic setting	

Hydraulic setting.

10.2. Chemical stability

Stable under normal conditions of use.

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

	-
10.3. Possibility of hazardous reactions	
Not established.	
10.4. Conditions to avoid	
Avoid dust formation.	
10.5. Incompatible materials	
Strong acids. Strong bases.	
10.6. Hazardous decomposition products	
No additional information available	
SECTION 11: Toxicological information	
11.1. Information on toxicological effects	
	Not classified
Acute toxicity (dermal) : Acute toxicity (inhalation) :	Not classified Not classified
Skin corrosion/irritation :	Causes skin irritation.
	pH: ≈ 10.5
Calcium Aluminate Cement (65997-16-2)	
рН	≤ 13
cristobalite (14464-46-1)	
рН	6 - 7
quartz (14808-60-7)	
рН	6 – 7
Serious eye damage/irritation :	Causes eye irritation. pH: ≈ 10.5
Calcium Aluminate Cement (65997-16-2)	
рН	≤ 13
cristobalite (14464-46-1)	
рН	6 - 7
quartz (14808-60-7)	
рН	6 - 7
Respiratory or skin sensitisation :	Not classified
Germ cell mutagenicity :	Not classified
Carcinogenicity :	May cause cancer (Inhalation).
quartz (14808-60-7)	
IARC group	1 - Carcinogenic to humans
, ,	Not classified
STOT-single exposure :	Not classified
STOT-repeated exposure :	Not classified
Aspiration hazard : Viscosity, kinematic :	Not classified Not Applicable
Potential adverse human health effects and :	Danger of serious damage to health by prolonged exposure through inhalation.
symptoms	
Symptoms/effects after inhalation :	Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact : Symptoms/effects after eye contact :	Causes skin irritation. Causes eye irritation.
SECTION 12: Ecological information	

No additional information available

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

12.2. Persistence and degradability	
Vibrocast 3000 (Mixture)	
Persistence and degradability	Not established.
Calcium Aluminate Cement (65997-16-2)	
Persistence and degradability	Rapidly degradable
cristobalite (14464-46-1)	
Persistence and degradability	Mineral, Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable
quartz (14808-60-7)	
Persistence and degradability	Not applicable.
Biochemical oxygen demand (BOD)	Not applicable
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
12.3. Bioaccumulative potential	
Vibrocast 3000 (Mixture)	
Bioaccumulative potential	Not established.
cristobalite (14464-46-1)	
Bioaccumulative potential	No data available.
quartz (14808-60-7)	
Bioaccumulative potential	No data available.
12.4. Mobility in soil	
cristobalite (14464-46-1)	
Ecology - soil	No data available.
12.5. Other adverse effects	
Effect on global warming : Other information :	None known No other effects known.
SECTION 13: Disposal considerations	
13.1. Disposal methods	
	Dispose in a safe manner in accordance with local/national regulations.
SECTION 14: Transport information	
In accordance with DOT / TDG / IMDG / IATA Department of Transportation (DOT) In accordance with DOT Not regulated Transportation of Dangerous Goods Not regulated Transport by sea Not regulated Air transport	
Not regulated SECTION 15: Regulatory information	
15.1. US Federal regulations	
	as Active on the United States Environmental Protection Agency Taxis Substances Control Act

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

No

15.2. International regulations					
CANADA					
Calcium Aluminate Ce	Calcium Aluminate Cement (65997-16-2)				
Listed on the Canadian DSL (Domestic Substances List)					
cristobalite (14464-46-1)					
Listed on the Canadian DS	L (Domestic Substances Lis	.t)			
EU-Regulations No additional information available National regulations					
quartz (14808-60-7)					
Listed on IARC (International Agency for Research on Cancer)					
15.3. US State regulations					
Vibrocast 3000 (Mixtur	e)				
U.S California - Proposition 65 - Other information		This product contains crystalline silica, a chemical known to the state of California to cause cancer. For more information go to WWW.P65Warnings.ca.gov			
cristobalite (14464-46-					
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No		
quartz (14808-60-7)					
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity	U.S California - Proposition 65 - Reproductive Toxicity	No significant risk level (NSRL)	Maximum allowable dose level (MADL)

Cristobalite (14464	-46-1)	U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous
		Substance List; U.S Pennsylvania - RTK (Right to Know) List
Quartz (14808-60-7	7)	U.S New Jersey - Right to Know Hazardous Substance List
SECTION 16: Other information		
according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations		
Revision date	:	2/4/2025
Other information	:	Report language name. English. In the event of any conflict between the English and other
language versions, the English version shall prevail.		
Full text of hazard classes and H-statements		
H315	Causes skin irritation.	

- Male

No

State or local regulations

- Female

No

H320 Causes eye irritation H350 May cause cancer.

Safety Data Sheet (SDS), USA

Yes

Component

This information and recommendations set forth herein are taken from sources believed to be accurate as of the date herein, however, RHI Magnesita makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.